ABSTRACT

The invention relates to a process for producing mouldings by injection moulding, the steps in the process being

A) Melting a mixture made from

a) a (meth)acrylate copolymer composed of from 40 to 100% by weight of free-radical-polymerized C_1-C_4-alkyl esters of acrylic or methacrylic acid and from 0 to 60% by weight of (meth)acrylate monomers having an anionic group in the alkyl radical, where the copolymer comprises

b) from 0.1 to 3% by weight of a release agent,

and, where appropriate, the mixture may comprise

c) from 0 to 50% by weight of a drier,

d) from 0 to 30% by weight of a plasticizer,

e) from 0 to 100% by weight of additives or auxiliaries,

f) from 0 to 100% by weight of an active pharmaceutical ingredient,

g) from 0 to 20% by weight of another polymer or copolymer,

where the amounts given for components b) to g) are based on the (meth)acrylate copolymer a) and
the mixture prior to melting has a content of more than 0.5% by weight of low-boiling constituents with vapour pressure of at least 1.9 bar at 120°C,